

# DATRON Tool changer TC-E-1 1

The automatic tool changer accommodates up to 11 HSK-E 25 tools per magazine.

The tools are protected from chips and dirt in a drawer with a lifting device. This moves up automatically during a tool change.

Automatic tool length measurement is made possible thanks to the highly precise integrated probe (diameter 22 mm).

#### Properties:

- Tool magazine with tool-changing stations
- Drawer system to protect against chips
- Tool length up to 65 mm (length for Schunk Tribos HSK collet chucks)
- Tool length from face contact for foreign clamping chuck 105 mm
- Tool diameters up to 20 mm

#### Scope of Delivery:

- Tool magazine with 11 tool-changing stations
- Software for tool management
- Tool length sensor (not applicable for additional tool changer)

#### Options/Accessories:

- Changing station for HSK-E 25, (article No. 0690234)



Version 0A01114

Order Description	Machining system		Article Number
Tool changer 11x	M10	pos. 1–11 with length sensor	0A01114H
Tool changer 11x	M10	pos. 12–22 without length sensor	0A01114I
Tool changer 11x	M7	pos. 1–11 with length sensor	0A01114J